

Grind Number:	SER0814ALN-14	
Lobe Separation:	114°	
Installed Centerline:	110°	
	<u>Intake</u>	<u>Exhaust</u>
Lobe Lift:	.327"	.333"
Valve Lift w/ 1.5 Ratio:	.491"	.500"
Valve Lift w/ 1.6 Ratio:	.523"	.533"
Standard Lifter Pre-Load	.080"-.095"	
Duration @ .050"	208°	214°
Cam Timing @ .050" Tappet Lift		
	<u>Intake</u>	<u>Exhaust</u>
Opens:	-6 BTC	45 BBC
Closes:	34 ABC	-11 ATC

Valve Spring Requirements			
Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5	1110	120#@1.660"	300#@1.160"
1.6	1110	120#@1.660"	300#@1.160"



Ph:(309)745-9558
 Fax:(309)296-9990