

Grind Number:	SER1418BL3-10
Lobe Separation:	110°
Installed Centerline:	106°

	Intake	Exhaust
Lobe Lift:	.333"	.337"
Valve Lift w/ 1.5 Ratio:	.499"	.505"
Valve Lift w/ 1.6 Ratio:	.532"	.539"

Standard Pre-Load	.030"-.035"	
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Duration @ .050"	214°	218°
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Cam Timing @ .050" Tappet Lift		
	Intake	Exhaust
Opens	1 BTC	43 BBC
Closes	33 ABC	-5 ATC

Valve Spring Requirements			
Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5			
1.6	1128	155#@1.880"	415#@.650"



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