

Grind Number:	SER1822ALN-14		
Lobe Separation:	114°		
Installed Centerline:	110°		
	<u>Intake</u>	<u>Exhaust</u>	
Lobe Lift:	.337"	.343"	
Valve Lift w/ 1.5 Ratio:	.506"	.515"	
Valve Lift w/ 1.6 Ratio:	.539"	.549"	
Standard Lifter Pre-Load	.080"-.095"		
Duration @ .050"	218°	222°	
Cam Timing @ .050" Tappet Lift			
	<u>Intake</u>	<u>Exhaust</u>	
Opens:	-1 BTC	49 BBC	
Closes:	39 ABC	-7 ATC	
Valve Spring Requirements			
Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5	1110	120#@1.660"	300#@1.160"
1.6	1110	120#@1.660"	300#@1.160"



Ph:(309)745-9558
Fax:(309)296-9990