

Grind Number:	SER1822BL3-10		
Lobe Separation:	110°		
Installed Centerline:	106°		
	<u>Intake</u>	<u>Exhaust</u>	
Lobe Lift:	.337"	.343"	
Valve Lift w/ 1.5 Ratio:	.506"	.515"	
Valve Lift w/ 1.6 Ratio:	.539"	.549"	
Standard Lifter Pre-Load	.030" - .035"		
Duration @ .050"	218°	222°	
Cam Timing @ .050" Tappet Lift			
	<u>Intake</u>	<u>Exhaust</u>	
Opens:	3° <b>BTC</b>	45° <b>BBC</b>	
Closes:	35° <b>ABC</b>	-3° <b>ATC</b>	
Valve Spring Requirements			
Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5	1128	155#@1.880"	415#@.650"
1.6			



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