

Grind Number:	SER2630BL3-10
Lobe Separation:	110°
Installed Centerline:	106°

	<u>Intake</u>	<u>Exhaust</u>
Lobe Lift:	.347"	.353"
Valve Lift w/ 1.5 Ratio:	.520"	.529"
Valve Lift w/ 1.6 Ratio:	.555"	.564"

Standard Lifter Pre-load	.030" - .035"	
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Duration @ .050"	226°	230°
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Cam Timing @ .050" Tappet Lift		
	<u>Intake</u>	<u>Exhaust</u>
Opens	7° BTC	49° BBC
Closes	39° ABC	1° ATC

Valve Spring Requirements			
Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5			
1.6	1128	155#@1.880"	415#@.650"



Ph:(309)745-9558
 Fax:(309)296-9990