

Grind Number:	SER3438BL3-10
Lobe Separation:	110 ^o
Installed Centerline:	106 ^o

	<u>Intake</u>	<u>Exhaust</u>
Lobe Lift:	.357"	.360"
Valve Lift w/ 1.5 Ratio:	.535"	.540"
Valve Lift w/ 1.6 Ratio:	.571"	.576"

Standard Pre-Load	.030" - .035"
-------------------	---------------

Duration @ .050"	234 ^o	238 ^o
------------------	------------------	------------------

Cam Timing @ .050" Tappet Lift		
	<u>Intake</u>	<u>Exhaust</u>
Opens	11 ^o BTC	53 ^o BBC
Closes	43 ^o ABC	5 ^o ATC

Valve Spring Requirements			
Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5			
1.6	1128	155#@1.880"	415#@.650"



Ph:(309)745-9558
 Fax:(309)296-9990