

Grind Number:	SER4246BL3-10
Lobe Separation:	110 ^o
Installed Centerline:	106 ^o

	<u>Intake</u>	<u>Exhaust</u>
Lobe Lift:	.367"	.370"
Valve Lift w/ 1.5 Ratio:	.551"	.555"
Valve Lift w/ 1.6 Ratio:	.587"	.592"

Standard Pre-Load	.030" - .035"
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Duration @ .050"	242 ^o	246 ^o
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Cam Timing @ .050" Tappet Lift		
	<u>Intake</u>	<u>Exhaust</u>
Opens	15 ^o BTC	57 ^o BBC
Closes	47 ^o ABC	9 ^o ATC

Valve Spring Requirements			
Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5			
1.6	1128	155#@1.880"	415#@.650"



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