

Grind Number: SER9703ALN-14

Lobe Separation:	114°
Installed Centerline:	110°

	<u>Intake</u>	<u>Exhaust</u>
Lobe Lift:	.317"	.323"
Valve Lift w/ 1.5 Ratio:	.476"	.485"
Valve Lift w/ 1.6 Ratio:	.507"	.517"

Standard Lifter Pre-Load .080"-.095"

Duration @ .050"	197°	203°
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Cam Timing @ .050" Tappet Lift

	<u>Intake</u>	<u>Exhaust</u>
Opens:	-11.5 BTC	39.5 BBC
Closes:	28.5 ABC	-16.5 ATC

Valve Spring Requirements

Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5	1110	120#@1.660"	300#@1.160"
1.6	1110	120#@1.660"	300#@1.160"



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