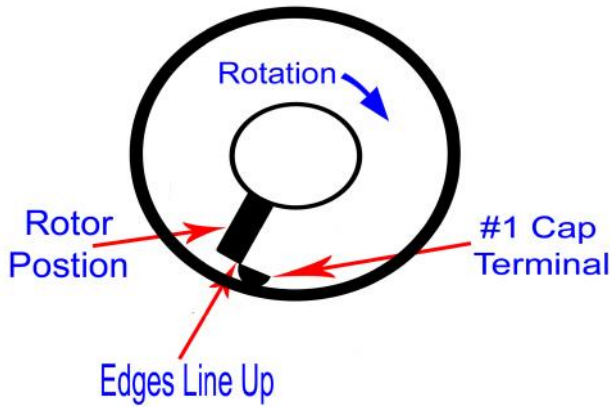
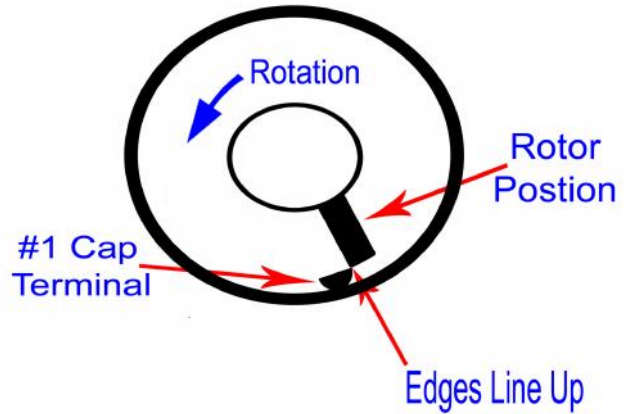


# How to Make the Engine Easier to Start

## Small Block

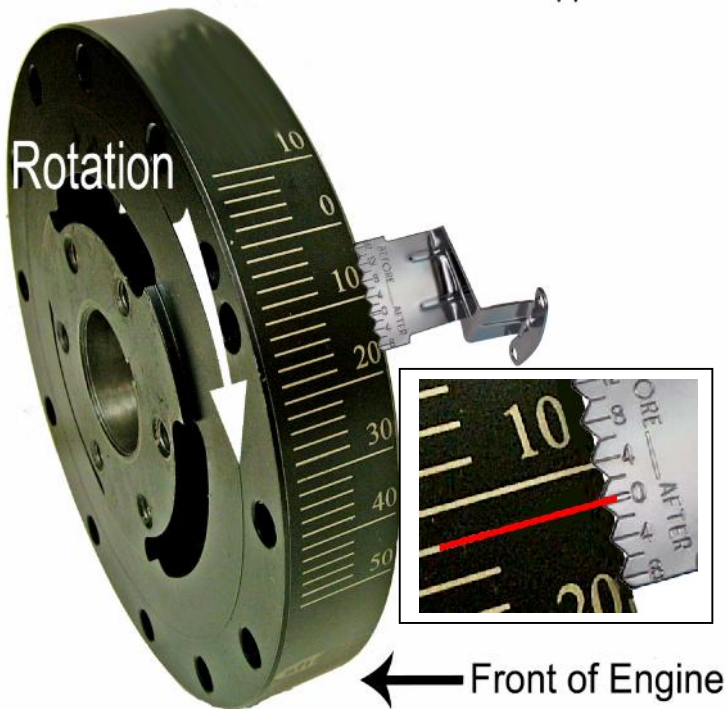


## Big Block

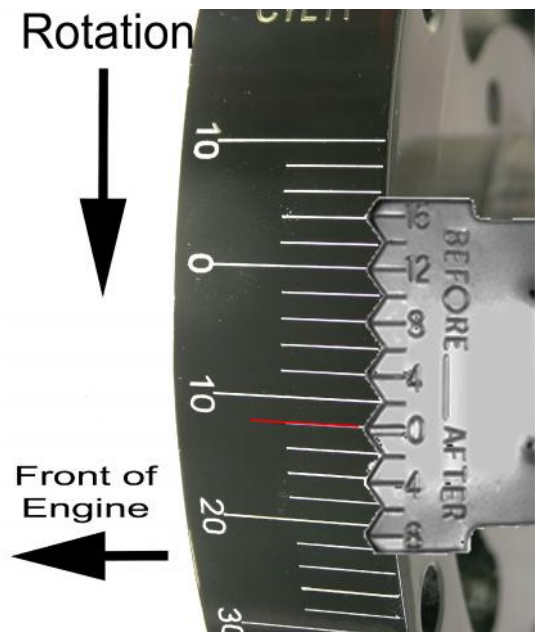


## Small Block

1970 & Later.  
Earlier models have  
marks on opposite side



## Big Block



With the engine on the compression stroke on #1 cylinder, set the crankshaft to 10° or 12° before TDC as shown above. Install the distributor so the rotor has just passed the #1 cylinder terminal on the cap as shown above. Make sure you have fuel in the carb, lines and tank. Fire it up!

Rev softly between 1500-3000 RPM for 30 minutes.