

## Main Bearing Oil Passage Reamers

### Big Block Mopar

Use these reamers to open up the oil passages from the lifter galley to the main bearing bores. It is common for these passages to be smaller at the upper end (near the lifter oil galley) than at the main bearing bore end.

Use a 3/8" electric drill to ream completely through to the lifter oil galley. Use the 1/4" reamer (PN 8350) in passages #1, #2, #3, and #5. Use the 9/32" reamer (PN 8352) in passage #4 only.

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### Small Block Mopar

Use these reamers to open up the oil passages from the lifter galley to the main bearing bores. It is common for these passages to be smaller at the upper end (near the lifter oil galley) than at the main bearing bore end.

Use a 3/8" electric drill to ream completely through to the lifter oil galley. Use the 1/4" reamer (PN 8350) in passages #1, #3, and #5. Use the 9/32" (PN 8352) reamer in passages #2 and #4.



If you have any questions, contact us!

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