

## ROCKER SADDLE SHIM INSTRUCTIONS

P/N's 1708 – 1709 – 1710

To get the best "Nesting" of the shim(s) in the pedestal when using shims, you may need to trim the ends of the shim as shown below. This will help prevent distortion of the shaft and/or pedestal.

Trim the shims as follows:

The bottom shim, trim to  $.187'' \pm .010''$

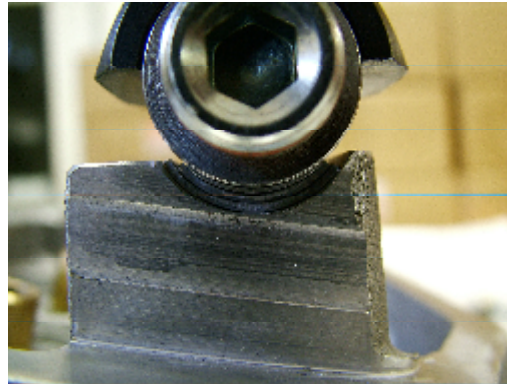
The second shim, trim to  $.130'' \pm .010''$

The third shim, trim to  $.085'' \pm .010''$

When stacking, compress each shim separately before final tightening.



How to measure trimmed shim.



Layout of stacked shims.



**If you have any questions, give us a call!**

**309-745-9558**