

Grind Number:	SER0814ALN-10		
Lobe Separation:	110°		
Installed Centerline:	106°		
	<u>Intake</u>	<u>Exhaust</u>	
Lobe Lift:	.327"	.333"	
Valve Lift w/ 1.5 Ratio:	.491"	.500"	
Valve Lift w/ 1.6 Ratio:	.523"	.533"	
Standard Lifter Pre-Load	.080"-.095"		
Duration @ .050"	208°	214°	
Cam Timing @ .050" Tappet Lift			
	<u>Intake</u>	<u>Exhaust</u>	
Opens:	-2 BTC	41 BBC	
Closes:	30 ABC	-7 ATC	
Valve Spring Requirements			
Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5	1110	120#@1.660"	300#@1.160"
1.6	1110	120#@1.660"	300#@1.160"



Ph:(309)745-9558
Fax:(309)296-9990